GINZBURG, Yo.G.

Kinematic analysis of the swinging of the 5714 gear-shaving machine table in order to use it for shaving gear clutches. Nauch.-tekh.inform.biul. LPI no.11:80-87 158.

(MIRA 12:11)

(Gear cutting) (Machinery, Kinematics of)

ត់ :

807/127-58-12-2/26

AUTHORS: Rachkovskiy, J.Ya., Doctor of Moonomic Sciences, Professor;

Ginzburg, Ye. G. and Shabel nikov, G.F., Candidates of

Technical Sciences

TITLE: The Fundamentals of the Pvaluation of Mineral Deposits and

Mines [snovy otsenki mestorozhdeniy poleznykh iskopayemykh

1 rudnikov)

17010010Ah: | Sornyy shurnal, 1959, or 19, pp 5 - 16 (0.03h)

ABSTRACT: This is a continuation of the discussion of the article

under the same title published by E.L. Fozharitskiy in Er 9 (1957) of this periodical. The three authors express their opinion on this subject. There are 10 references.

ASSOCIATION: Moskovskiy institut tsvetnykh metallov i zolota (The Moscow

Institute of Non-ferrous Metals and Gold). Fermskiy Gornyy institut (The Ferm Mining Institute). WMIItsvetmet (The

VNIItsvetmet)

Card 1/1

25(1)

PHASE I BOOK EXPLOITATION

S0V/2928

- Andozhskiy, Vsevolod Dmitriyevich, Aleksandr Ivanovich Belyanin, Vladimir L'vovich Veyts, Yevgeniy Grigor'yevich Ginzburg, Aleksey Illarionovich Yefimovich, Igor' Semenovich Krivenko, Vladimir Mikhaylovich Shannikov, and Israil' Kakhmanavich Frenke
- Zubchatyve i chervyachnyye peredachi; nekotoryve voprosy teorii, rascheta i proizvodstva (Spur Gear and Worm Gear Drives; Some Problems in Theory, Design, and Manufacture) Moncow, Machuir, 1959. 219 p. Errata slip inserted. 9,000 coples printed.
- Ed. (Title page): N. I. Kolchin, Doctor of Technical Sciences, Professor; Reviewer: A. N. Grubin, Doctor of Technical Science, Professor; Ed. (Inside book): N. F. Golovanov, Candidate of Technical Sciences; Ed. of Publishing House: H. Z. Simonovskiy; Design and Operation of Machinery (Leningrad Division, Mashill): F. I. Fetisov, Engineer.

Card 1/6

Spur Gear and Worm Gear Drives (Cont.)

\$1.77.79

PURPOSE: This book is intended for technical personnel and scientific workers interested in the theory of gears and gear drives.

COVERAGE: This book deals with the calculation, design, and practical application of gears and gear drives. The flest three chapters are devoted to new types of gears and gear drives and to the manufacture of gears with alvance i geometry of engagement. The last four chapters describe theoretical and practical methods of gear calculation. A description is given of planetary gear drives with various types of engagement, with emphasis on the design of planetary reducing gear drives for use in electric motors. Recent achievements in the design and calculations of stresses in gear trains are design and calculations of stresses in gear trains are discussed. No personalities are mentioned. There are 97 references: 82 Soviet, 10 German, 4 English, and 1 French.

Car1 2/6

"APPROVED FOR RELEASE: Thursday, September 26, 2002 CIA-RDP86-00513R000515130013-2 CIA-RDP86-00513R00051512-2 CIA-RDP86-00512-2 CIA-RDP86-00512-2 CIA-RDP86-00512-2 CIA-RDP86-00512-2 CIA-RDP86-00512-2 CIA-RDP86-00512-2 S(7/2)_8 Spur Gear and Worm Gear Drives (Cont.) TABLE OF CONTENTS: Foreword Ch. 1. Study of Worm Drives With a New Geometry of Englargment (Krivenko, I. S., Engineer)
1. General theory of worm drives 2. Study of worm gear drives with a concave-tooth worm 3. Shaping of the cutting tool and gages for checking worm gears 4. Some recommendations and basic conclusions 5. Basic results of experimental studies Ch. II. Theory and Design of Cycloidal Reducing Gears With Eccentric Planetary Engagement as Integral Parts of Electric Motors (Shannikov, V. M., Doctor of Technical Sciences) 6. New developments in the design of reducing gears

which are integral parts of electric motors

Card 3/6

"APPROVED FOR RELEASE: Thursday, September 26, 2002 CIA-RDP86-00513R000515130013-2" CIA-RDP86-00513R000515130013-2"

Spur Gear and Worm Gear Drives (Cont.) SOV/29	428
7. Geometry of eccentric cycloidal engagement 8. Geometry of eccentric epicycloidal engagement 9. Geometry of eccentric hypocycloidal engagement 10. Production of gears with eccentric cycloidal engagement 11. Design methods for reducing gears	17 56 86 40 100
Ch. HII. Bevel Gears With New Type of Engagement (Ginsburg, Ye. G., Engineer) LI. Analytical study of engagement LI. Geometry of bevel gear trains with new types of engagement. Methods of gear cutting	1
Ch. IV. Taeoretical Determination of Contact Deformation of Gear Teeth (Andozhskiy, V. D., Candidate of Technical Sciences, Docent, and A. I. Yefimovich, Engineer) 14. Displacement of points of infinite elastic semispace 15. Approach of points of a semispace 16. Deformation of cylinders compressed along the circumference 17. Application of results obtained to the determination of contact deformation of gear teeth	136 137 145 147 157

Card 4/6

"APPROVED FOR RELEASE: Thursday, September 26, 2002 CIA-RDP86-00513R000515130013-2 CIA-RDP86-00513R000515130013-2"

Spur Gear and Worm Gear Drives (Cont.)	S 07/2986
Ch. V. Experimental Determination of Total Deformation Rigidity of Straight Teeth of Spur Gear. (Fren Candidate of Technical Sciences)	kel, I. N.,
ld. Experimental study of rigidity of straight teeti internal engagement	h of
19. Theoretical determination of displacement due to bending of gear teeth of internal and external	lf: Protest
20. Calculation of the elastic construction of	
21. Contact compression	17 17
23. Total elastic displacement of tooth couples 23. Recommendations for the determination of specific rigidity of steel gear teeth	
	· i.
Cn. VI. Study of the Load-bearing Capacity of Helical (Bel'yanin, A. I., Engineer)	
24. Theoretical study of the load-bearing capacity of helical gears	16. 16.
Card 5/6	

"APPROVED FOR RELEASE: Thursday, September 26, 2002 APPROVED FOR RELEASE: Thursday, September 26, 2002 CIA-RDP86-00513R000515130013-2"

Spur dear and Worm Gear Drives (Cont.)	807/2926
25. Basic results of experimental studies	141
Ch. VII. Certain Froblems in the Dynamics of Schi-pro- Jear Trains (V. L. Veyts, Engineer)	10
7. Braking of the kinematic chain with celf-braking gear drive taking the rigidity of engagement in account	17.), S. Wolfm D.
2). Braking of solf-braking gear systems with class.	oo Laatiy
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"APPROVED FOR RELEASE: Thursday, September 26, 2002 CIA-RDP86-00513R00051513 APPROVED FOR RELEASE: Thursday, September 26, 2002 CIA-RDP86-00513R000515130013-2"

PHASE I BOOK EXPLOITATION SOV/5351

Ginzburg, Yevgeniy Grigor'yevich

- Ekonomika proisvodstvennykh protsessov v tsvetnov metallurgii (Economics of Production Processes in Nonferrous Metallurgy) Moscow, Metallurgicdat, 1961. 151 p. Errata slip inserted. 3,200 copies printed.
- Ed.: L.Ya. Shukhgal'ter; Ed. of Publishing House: R.F. Avrutskaya; Tech. Ed.:
- PURPOSE: This book is intended for technical personnel and economists in nonferrous metallurgy, and in design and planning and scientific research institutes. It may also be useful to instructors and students in schools of higher education devoted to metallurgy and economics.
- COVERAGE: Problems in the economics of production processes in nonferrous metallurgioal plants are discussed. Variants of production processes are compared from the standpoint of economic effectiveness. Requirements for production processes and machines are given, and methods for calculating the optimum parameters of industrial processes, operations, and machines are included. Attention is given

Card 1/5

"APPROVED FOR RELEASE: Thursday, September 26, 2002 CIA-RDP86-00513R000515130013-APPROVED FOR RELEASE: Thursday, September 26, 2002 CIA-RDP86-00513R000515130013-2" Economics of Production (Cont.) SOV/5351 to problems concerning the establishment of price levels for raw materials and semifinished products. No personalities are mentioned. There are 77 references, TABLE OF CONTENTS: Foreword Ch. I. Fundamental Principles of the Economics of Production Processes 3 1. Indicators and criteria of the economy of production processes 2. Effect of capital investments on results of production processes and 7 3. Basic funds, and the time factor 4. Assessment of the economic effect of lowered current expenditures for 21 25 5. Economic assessment of changed qualitative indicators of a production 32 6. General conclusion on the economic expediency of different variants 36 Card 2/5 38

[Manufacture of large-tooth gears; experience of the Novo-Kramatorsk Machinery Plant named after Stalin] Proizvodstvo krupnykh zubchatykh peredach; opyt Novo-Kramatorskogo mashino-stroitel'nogo mavoda im. Stalina. Moskva, Mashgiz, 1961.
152 p. (MIR1 15:2)

(Kramatorsk--Gearing)

DRIZE, Iosif Davidovich; MASHKOV, Aleksandr Nikitich; GINZBURG, Ye.G., red.; AVRUTSKAYA, R.F., red. izd-va; ISLENT'YEVA, P.G., tekhn. red.

[Organization of wages in plants of nonferrous metallurgy] Organization are according to the plants of nonferrous metallurgi. Moskva, Gos. nauchno-tekhn.izd-vo lit-ry po chernoi i tsvetnoi metallurgii, 1961. 295 p. (MIRA 14:9) (Nonferrous metal industries) (Wage payment systems)

Prinimali uchastiye: GIAGOLEVA, L.A., kand.tekhn.nauk, dotsent; GRINBERG, L.A., kand.tekhn.nauk, dotsent. AVRUTSKAYA, R.F., red.izd-va; ISLENT YEVA, P.G., tekhn.red.

[Imdustrial organization in nonferrous metalworking plants]
Organizatsiia proizvodstva na zavoda:h po obrabotke tsvetnykh
metallov. 2.izd., perer. Moskva, Metallurgizdat, 1962.

(Nonferrous metal industries) (Metalwork)

SILAYEVA, Ye.K.; NAUMOVA, O.A.; GINZBURG, Ye.G.

Role of the oxygen factor in proventing increased coagulability of the blood in experimentally induced nervous tension. Trudy Gos. nauch.-issl. psikhonevr. inst. no.24:61-65-61. (MIM 15:5)

l. Patofiziologich skaya laboratoriya Gos margavennogo nauchnoisshedovaseliskogo psikhonevrologich raogo instituta imeni Bekhtereva. (STRUSU (PHYSIOLOGI)) (BLCOD. COAGULATION) "APPROVED FOR RELEASE: Thursday, September 26, 2002 CIA-RDP86-00513R000515130013-2 CIA-RDP86-00513R000515130013-2

PISMANIK, Kalman Matueyevich, kand. tekhn. nauk, KEDRINSKIY, Vasiliy Nikolayevich, kand. tekhn. nauk, Laurent Leninskoy premii; FIRUN, N.B., kand. tekhn. nauk, retsenzent; KOLCHIN, N.I., zasl. deyatel' nauki i tekhniki RSFSR, doktor tekhn. nauk, prof., red.; GINZBURG, Ye.G., kand. tekhn. nauk, red.; SP OLOVERIY, N.Z., red., izd.ya; BARDINA, A.A., tekhn. red.

[Calculation and examples of adjustments of machine tools for cutting bevol goars with circular teeth]kaschet i primery naladok otonkov dlia narezanlia ko-icherkikh koler a krugovymi zubliami. Lad ob-behei red. E.I Kolchina. Ecskva, hashgiz. 1962. 109 p. (Bibliotechka zuboreza, no.5) (MRA 15:9)

"APPROVED FOR RELEASE: Thursday, September 26, 2002 CIA-RDP86-00513R000515130013-2 CIA-RDP86-00513R000515130013-2"

GINZBURG, Yevgeniy Grigor'yevich, kand. tekhn. nauk; SHAMANIN, Aleksandr Vasil'yevich, inzh., MULCHIN, N.I., doktor tekhn. nauk, prof., zasl. deyatel' nauki i tekhniki RSFSR, red.; FIRUN, N.B., kand. tekhn. nauk, red.; SIMONOVSKIY, N.Z., red.; BARDINA, A.A., tekhn. red.

[Standard technological processes in manufacturing gear transmissions] Tipovye tekhnologicheskie protsessy izgotovlenia zubchatykh peredach. Pod obshchei red. N.I. Kolchina. Izd.2., perer. i dop. Moskva, Mashgiz, 1962. 114 p. (Bibliotechka zuobreza, no.2) (MIRA 15:9)

GERSATOR, Vasiliy Nikolayevich, inzh.; GINZHURG, Ne.G., red.; GRIGORIYEVA, I.S., red. izd-va; bELOGULOVA, I.A., tekhn. red.

[Increasing the load capacity of general-purpose reducing gears of the use of high frequency current for the hardening of pinion teeth]Fovyshenie nagrunochnoi sporobnosti reduktorov obshchego naznacheniia za schet primeneniia TVCh dlia ob"emnoi zakalki zub'ev shesterni. Leningrad, 1962. 16 p. (Leningradskii dor nauelmo-tekhnicheskoi propagandy. Olmen poredovym opytom. Seriia: Fekhanicheskaia obrabotka metallov, no.17) (MIRA 15:10) (Gearing) (Steel--Hardening)

"APPROVED FOR RELEASE: Thursday, September 26, 2002 CIA-RDP86-00513R000515130013-2 CIA-RDP86-00513R000515130013-2

KOLCHIN, N.I., zasl. deyatel' nauki i tekhniki RSFSR, doktor tekhn. nauk, prof.; VEYIS, V.L., kand. tekhn. nauk; MITSINGENDLER, M.L., inzh.; SMIRNOV, G.A., kand. tekhn. nauk, retsenzent; GINZBURG, Ye.G., kand. tekhn.nauk, red.; ONISHCHENKO, R.N., red. izd-va; BARDINA, A.A., tekhn. red.

[Fundamental information on gear transmissions and meshings]
Osnovnye svederiia o zubchatykh peredachakh i zatsepleniiakh.
Pod obshchoi red. E.I.Kolchina. Moskva, Mashgir, 1962. 1/4 p.
(Bibliotechka zuboreza, no.1)
(Gearing)

GERSATOR, Vasiliy Nikolayevich, inzh.; GINZBURG, Ye.G., red.; FREGER, D.P., red. izd-va; GVIRTS, V.L., tekhn. red.

[Results of increasing the load capacity of gears by selecting oil grades and additives] Effekt povysheniia nagruzochnoi sposobnosti zubchatykh ppredach za schet vybora sortov masel i prisadok. Leningrad, 1962. 25 p. (Leningradskii dom nauchno-tekhnicheskoi propagandy. Obmen peredovym opytom. Seriia: Mekhanicheskaia obrabetka metallov, no.26)

(MIRA 16:2)

(Gearing-Lubrication)

DAVIDSON, A.M.; GENERAL, Ye.G.

Calculation of capital investments and depreciation deductions in selecting optimum parameters of motallurgical furnaces. Izv. vys. ucheb. zav., toyot. met. 7 no.51150-155 404 (MHM 18:1)

1. Severokavkazskiy gornometallurgicheskiy institut i Permskiy politekhnicheskiy institut.

GALTIER, as desimbole lon, inch.; GiNZ: NG, Ye. L., rea.

[Contest strength of purface here here were transhipnions. Kontoktheim prochastit lasers par peresson a preverkingstnym uprochaeniem. Leningress für 2. 27 p. (Leningresiskii der neuchno-tokkhiliseskilly parayay. Obmen peressyym uppt 2. deciler lasinali kasis at a tra meta mey, n. 1)

FESHCHANINGV, Samuil Mendeleyevich; GERRATOR, Vasitiy Mikolayevich; GINZBURG, Ye.G., red.

[New oils and additives for gear transmissions; verbatim report of a lecture delivered in the Lemingrad House of Scientific and Technical Information in February 1963] Novye masks i primarks dita zubchatykh peredaci; stenegrams lektri, prochitams i v HEED v fevrole 2003 c. Leningrad, 1902. 37 p. (ELA 17:7)

GINZBURG, Yevgeniya Issakovna; SMIRNOV, V.M., starshiy prepodavatel;

[For a strong new increase in labor productivity; bibliographical index] Za novyi moshchnyi pod mem proizvoditel nosti truda; bibliograficheskii ukazatel. Rostov-na-Donu, 1956. 32 p.

(MIRA 12:2)

1. Rostov on the Don. Gosudarstvennaya nauchnaya biblioteka.

2. Kafedra "Osnovy sovetskoy ekonomiki" Rostovskoy obl. partshkoly (for Smirnov).

(Bibliography--Labor productivity)

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Physicochemical physiomics in the interaction of latty substances with red-maned and chrome-tanged leather V.A. Prhelm and F. I. Ginzburg. Fourtal Neach Indexented Inst. Korkewned Prom., Shewsh Rabot No. 6, 301–212,1004. The investigation was undertaken for the purpose of determining the uniformer of the nature and the proposition of mineral oils on their behavior in the leather, and for the purpose of defining the conditions for the application of mineral oils so as to replace the vegetable and animal oils with mineral oils. Two types of fats are distinguished: (1) those which form a film around the individual films of the leather and (2) those which fill in the spare between the fibers. Those of the first type are the true growing constituents, thour of the second type are constructionage constituents, thour of the second type are constructed in the same substances, which cause water resistance and also change some of the other physical mechanical properties of the leather, but which have use greatings or oiling properties. The ability of the oiling substances to form a thin film on the interior of the

leather tissue is defined by their wetting power for the given surface. This is effected by the polarity of the wetting liquid as well as by the surface to be treated. The surface active properties of the components of oding substances arranged in a decreasing order are sufformed and supportfield fits be obtained fats beginning order are sufformed and. The same sequence is found for the wetting properties of the oily materials. Hide powder can be writted with numeral oils only upon changing the surface properties of the tanned powder from tyopiciles to byopholic, thus is possible by treatment with solus or combinious of surface activating substances. The value of a fat liquoring must config mireral oils is detail by its ability to wet the surface of leather fibers. In addit, to this, inneral oils are valuable leather hibraria because of from neutral chemical care and stability.

A. A. Borbitings

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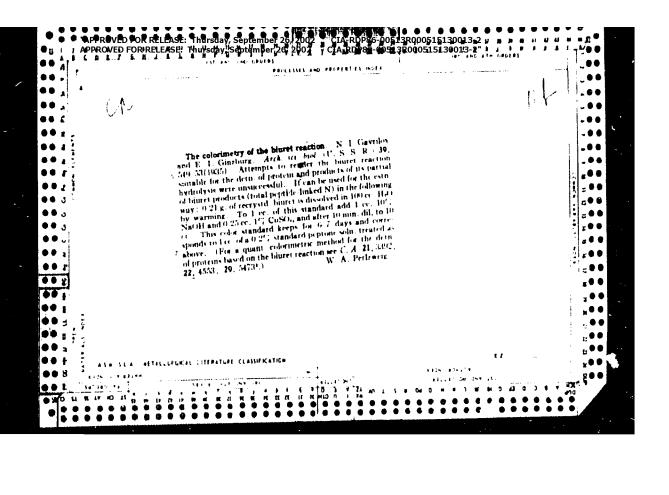
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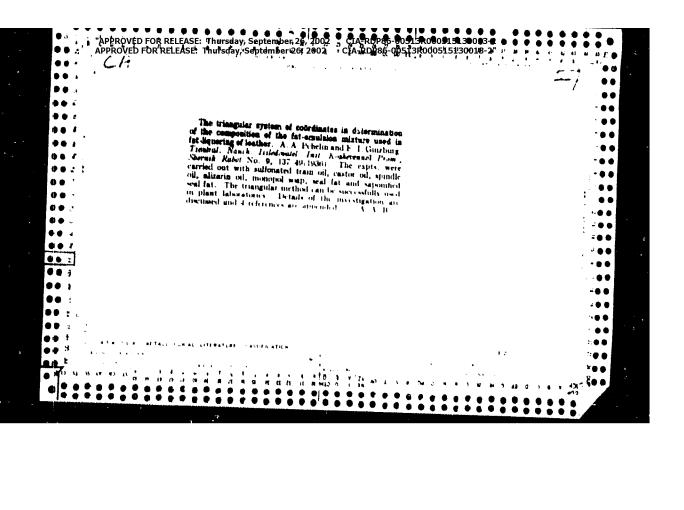
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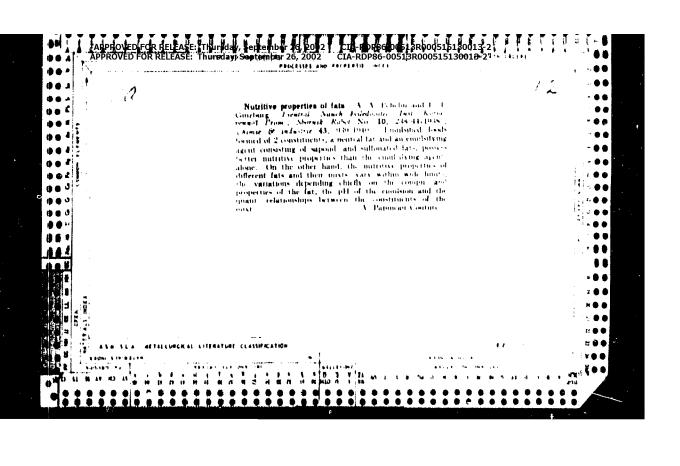


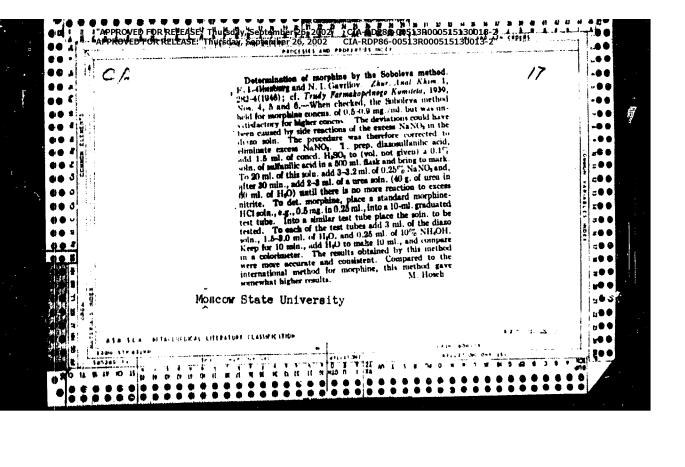
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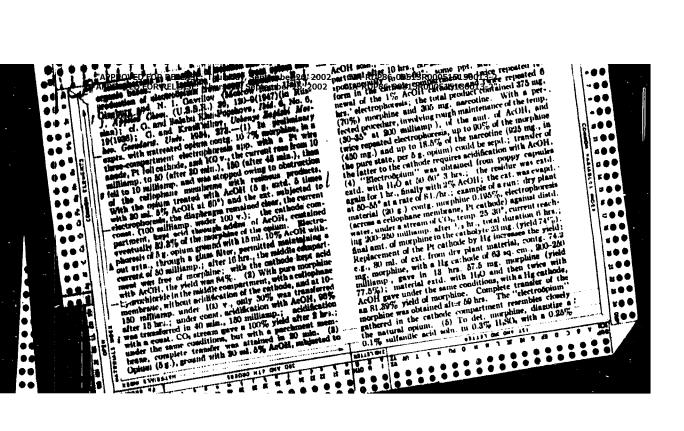
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Influence of fat-liquering on the physical, mechanical and structural properties of chrome-treated collagen tissues. A. A. Petelin and E. I. Garburg. There is a superior of the conservation of the chrome-treated collagen tissues. A. A. Petelin and E. I. Garburg. The superior of the chrome-treated collagen tissues. A characteristic fath value states with the chrome-treated collagen tissues and the conservation of the chrome-treated collagen tissues are characteristic fath value states with the collagen tissues and the conservation of the collagen tissues the later characteristic fath the collagen tissues and the collagen tissues and the collagen tissues the later characteristic fath the collagen tissues and the fath industry of splitting to be commented in detail frash relations. A. A. Hoshthing.









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The State of Same

Clamps for prestressing reinforcing bars. Suggested by Ye.I. Ginzburg, V.F. Ivanov, P.A. Smotritskii. Rats.i izobr.predl.v stroi. (MIRA 13:6)

1. Stroitel'nyy trest No.10 Ministerstva stroitel'stva BSSR (for Ginzburg). 2. Ma shinoprokatnaya baza tresta No.10 Ministerstva stroitel'stva 35SR (for Smotritskiy). 3. Instruktor Orgstroya (Reinforcing bars)

ACC NR AP7009082

SOURCE CODE: UR.0413/67/000/003/0056/C.6

INVENTOR: Medvedev, S. K.; Ginzburg, Ye. L.; Titov, M. M.; Kozlov, Ye. V.; Volkov,

ORG: None

TITLE: A high-voltage pulse capacitor. Class 21, No. 190996 [announced by the Capacitor Design Branch of the All-Union "Order of Lenin" Electrical Engineering Institute im. V. I. Lenin (Filial po kondensatorostroyeniyu Vsesoyuznogo ordena Lenina

SOURCE: Izobreteniya, promyshlennyye obraztsy, tovarnyye znaki, no. 3, 1967, 56

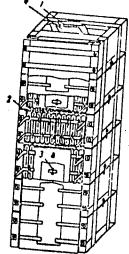
TOPIC TAGS: electric capacitor, pulse signal

ABSTRACT: This Author's Certificate introduces a high-voltage pulse capacitor equipped with insulating layers made from paper saturated with a liquid dielectric and plates of aluminum foil. The capacitor is made in the form of packets which are electrically and mechanically interconnected. These packets consist of plane-parallel pressed sections with the higher-potential sections located in the middle of the packet and the lower-potential sections at the ends. The leads are connected to accumulator buses. The capacitor is designed for reduced inductance with a simultaneous simplification of production technology. The high-voltage bus is parallel to the end surfaces of the section packets and has holes for passage of the packet taps connected to this bus

UDC: 621.319.44

ACC NRI AP7009082

from points of high potential. The low-voltage bus is above and parallel to the high-voltage bus and is connected to normally situated packet taps from points of low-



1--lower bus; 2--sections; 3--holes; 4--upper bus

SUL CODE: 09/ SUBM DATE: 13Jul64

"APPROVED FOR RELEASE: Thursday, September 26, 2002 CIA-RDP86-00513R000515130013 CIA-RDP86-00513R000515130013-2" ACC NR. APPROVED FOR RELEASE: Thursday, September 26, 2002

SCURCE CODE: UR/0000/65/000/000/0120/0121

AUTHOR: Ginzburg, Ye. L.; Pestova, V. A.; Stepanov, V. G.; Sheherbakova, V. H.

ORG: none

TIVIL: Receiving and processing normal and condensed transmissions frages presented at the Conference on Problems of Space Medicine held in Moscow from 24 to 27 May 1966.

20 00: Conferentativa po probleman kosmichoskey moditsiny, 1966. Pro deny kosmicheskey maintainy. (Problems of space radicine); materially konferentsii, Mascow, 1966,

TOPIC West space construications, bioastronauties, space redicine, and machine system

ASSTRACT Community working officiency in a man-machine system depends on the method of presenting information to him. One type of information is the test report (emergency, informative, preventive, etc.,) issued by computer. To assure accuracy and speed of reception and processing, it is necessary that reports be as brief as possible. This requirement is necessitated by a search for means of increasing operator reliability as well as by the limited memory volume of a machine. Therefore, finding optimum means for linquistically truncating reports and their subsequent algorithmization is most essential for solving a number of information language problems.

Card 1/3

CIA-RDP86-00513R000515130013-2 "APPROVED FOR RELEASE: Thursday, September 26, 2002 APPROVED FOR RELEASE: Thursday, September 26, 2002 CIA-RDP86-00513R000515130013-2" ACC NE

The aim of the present study was to find, formulate, and fermalize specifications for truncating command-information texts. On the basis of a preliminary linquistic analysis, the possiblity of exploiting two truncation algorithms was revealed. A check of the perception efficiency of texts truncated by one of these algorithms was conducted in experiments.

Normal and fruncated texts were presented to a subject on a television screen. Exposure duration of the presentation was 3 sec. The subject's mission was to demonstrate how accurately and quickly he could reproduce the presented text. A rating of perception and reproduction consisted of noting the accuracy and duration of mission accomplishment. Five men participated in the experiments. Several prolonged experiments were conducted on each of them at various times in the day.

it suits of the experiments showed that in the majority of cases, tioncated tax) was reproduced more accurately than normal text and with a shorter have period of completion. An increased latent period of truncated text reproduction occurred in 33% of the cases and was attributed to not having used one of the truncation algorithms. The duration of normal and truncated texts became more stable at the end of the experiment as a result of training.

Cord 2/3

Another approach involved the truncation of texts by the subjects themselves. In reproducing truncation of texts, it was noted that the subjects used linquistically significant material assuring the integrity of semantically essential components in the text.

The authors analyzed text reproduction errors made by the subjects (omission of individual words, displacement of words in presentations, use of synonyms and antonyms etc.). It is suggested that a number of errors of the above type would have been eliminated by exploiting a second truncation algorithm. Besides the above, during the errant reproduction of truncated and normal texts, words functioning as cliches were noted. Their use was characteristic of texts which caused perceptual and memory difficulties. The results of the experiment permit hypothesizing that the algorithm under question reflects some mechanisms of internal speech formation. N. A. No. 22; ATD Report 66-1167

SUB CODE: 06, 17 / SUBM DATE: 00May66

Card 3/3

L 07198Ar6 ROVED FOR RELEASE; Thursday, September 26, 2002 CIA-RDP86-00513R000515130013-2*

ACC NR: AT6031768 CIA-RDP86-00513R000515130013-2*

SOURCE CODE: UR/3092/66/000/004/0174/0181

AUTHOR: Arkhangel'skiy, F. K.; Ginzburg, Ye. L.; Gustov, G. K.; Kosyakin, H. N.; Urodkov, 7. H.

ORG: none

48

TITLE: Certain technological features in the mass production of diaphragm-type waveguides for traveling wave electron linear accelerators

SOURCE: Moscow. Mauchno-issledovatel'skiy institut elektrofizicheskoy apparatury. Elektrofizicheskaya apparatura, no. 4, 1966, 174-181

TOPIC TAGS: traveling wave, waveguide, linear accelerator

ABSTRACT: A mass production technique is described for diaphragm-type waveguides used in traveling wave linear accelerators. The process involves the following operations: the stamping of cup billets, annealing, machining, and electrochemical polishing of cups, soldering of subsections made up of individual cups, and the soldering of sections from subsections. The waveguide consisting of the cups and the terminal matchiness than 5.80·10⁷ mho/m. The cup billets are obtained by hot stamping from round rolled metal. The machining of stamped billets consists of four stages: coarse cutting, annealing, preliminary fine cutting and final machining. Difficulties were encounter-

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ACC NR: AT6031768

ed in selecting the necessary cutting tools. The best cutters consist of hard alloy plates, but even these undergo substantial wear. Experiments were conducted which show the feasibility of using diamond cutters in the future. After machining and inspection, the cups are polished electrochemically to produce a cleaner surface and an anticorrosion film. The final soldering stage is the most critical production step. Soldering is conducted in a vacuum by means of high frequency currents. Industrial samples of accelerator sections produced by this method have been in operation for sesamples of accelerator sections produced by this method have been in operation for several years and have confirmed the fact that the geometric dimensions, the surface veral years and have confirmed the fact that the geometric parameters remain unfinish, the hermetic properties of the joints and the radiometric parameters remain unchanged. Orig. art. has: 4 figures.

SUB CODE: 09,20,14/ SUBM DATE: none

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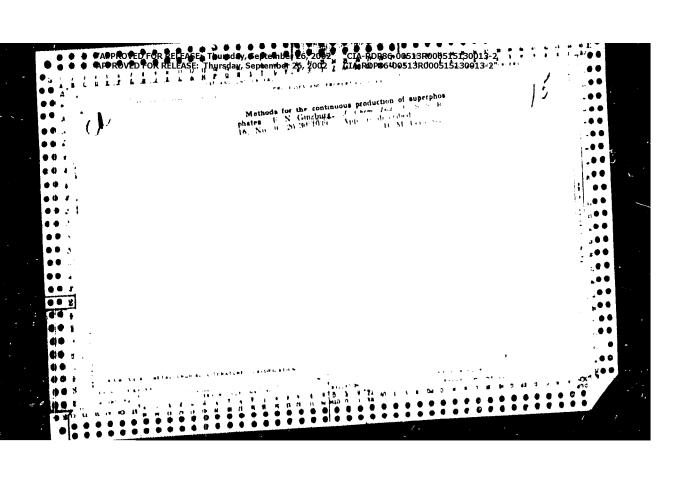
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GINZBURG, Ye. M., professor.

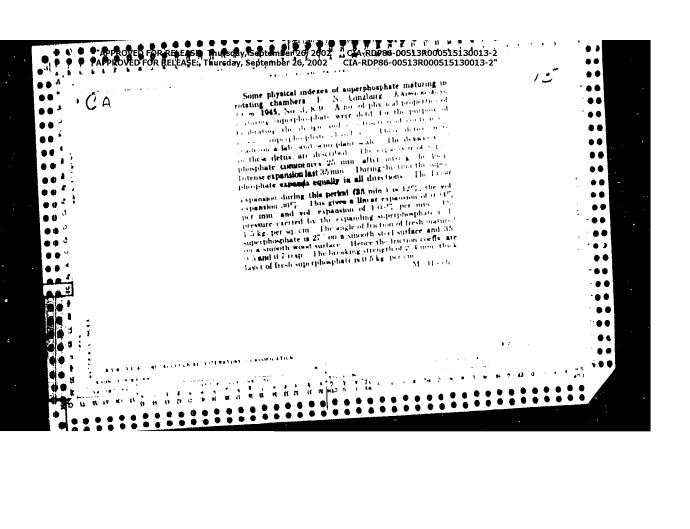
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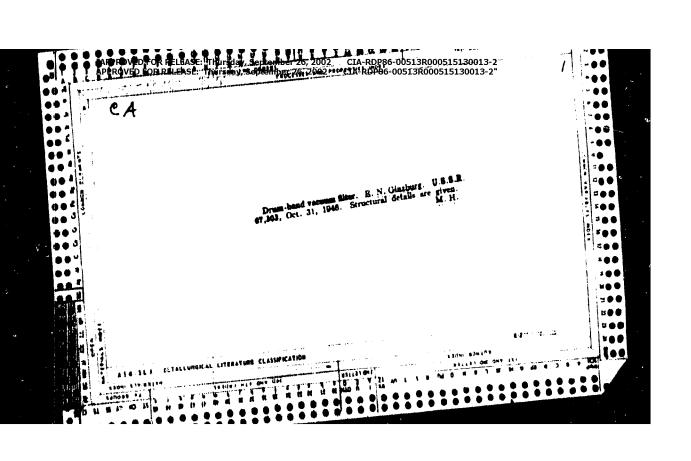
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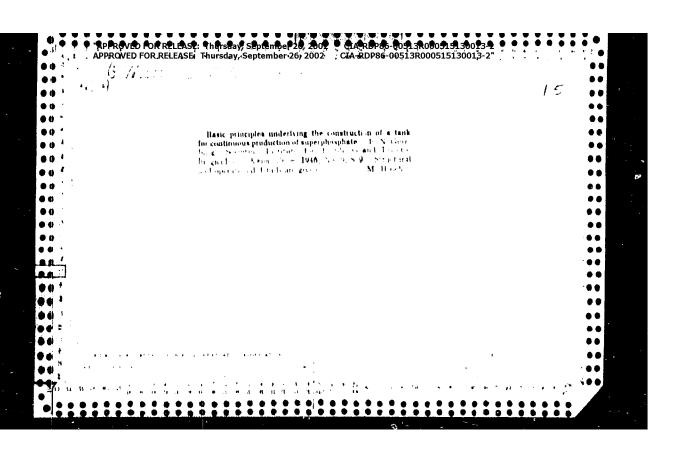
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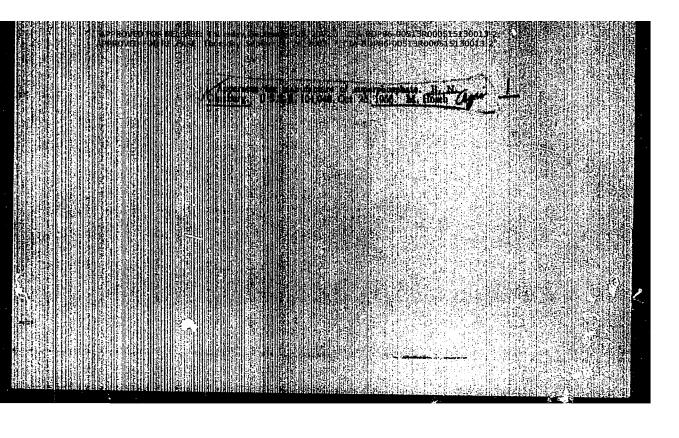


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Ginguary, L. M., Candidate of Pariminal Sciences, Gofman, I. 1 Candidate of Technical Sciences, Milevandya, S. K., Candidate of Technical Sciences

TITLL:

Filtration of Extraction - Orthogo will be a Arin of Memor of a Vacaum Belt Filter

FERIOLICAL: Khimisheekaya promyshlennost!, 1990, Nr 8, ,; 108 - 045 (USIA)

ABSIRAGE:

The application of a vacuum belt filter to the filtration of extraction -crthophosphoric acid was useled by NICIF. Cypthys Plant Willy participated in the . 29Vod NIJIF (Testing boration of this filter, which was tested in this plant. The main parts of the installation were more of noid proof material the metallic parts consisted of the etall roles Kn2;N2eN;D/T, Kh19N4CN2T, and steel place tKb18N9T. The filtration area was 1.7 m², the width of the belt filter was 0.5 m (moving with a velocity of Jummin) and the tetal length of the vacuum chamber was 3400 mm. The vacuum charmer was our divided into 4 compartments (600 mm, 900 mm resp. 950 mm long). A sobernatic lenoritytion of the production of orthognospheric acid and its filtration as well as the washing out of the superprishate by an opposite directed current is given (Fig.). And primite directed

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Filteration of Entraction - Orthophorphoric Londby London Bov, Fings apply for of a Vacaum Bait Filter

support syntem admits a single-place fill with a kind a washing by 2 filters. The consentration of the process continguously is a fad amounted, for a monotone content to a single $\{e_1, \dots, e_{2n}\}$, the filtered amount of superposition leads to a given but as

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2.5° in 24 hours or more, as compared with the types in /**4** (use, which are expensive and work within a limit of **-0** 0 **= 0** -400 : 100 100 1100 130 B. ¥6. 100 TO TALLETION AT ESTERATIONS OF ASSIST HEATSON